

ATTACHER MODEL AT 2

RECOMMENDED SPARE PARTS LIST

COMPLIES WITH AT2 PARTS BOOK TUV (SURE-FEED WEBSITE)
FILE NAME AT2_PARTSBOOK_051707a



SURE-FEED ENGINEERING

12050 49th STREET NORTH - CLEARWATER, FL. 33762-4301
PHONE: 727.571.3330 - FAX: 727.571.3443 - TOLL FREE: 1.800.INSERTER
web: sure-feed.com

**RECOMMENDED SPARE PARTS LIST
ELECTRICAL COMPONENTS**

PART NO.	QTY	DESCRIPTION
		ELECTRICAL ASSEMBLIES 14021-013
98004-014	1	CIRCUIT BREAKER, 30 AMP, 2 POLE
98022-002	1	LAMP, POWER INDICATOR
98008-005	1	TRANSFORMER, 24VAC, MAGNATEK
98020-012	1	POWER RESISTOR, 15 Ω
98020-036	1	CAPACITOR, 2200 μF
98004-006	14	FUSE 6A
98004-005	4	FUSE 10A
98004-047	1	FUSE 4A
98004-018	4	FUSE 3A
98004-023	4	FUSE 2A
98004-017	2	FUSE 1A

**RECOMMENDED SPARE PARTS LIST
MECHANICAL COMPONENTS**

PART NO.	QTY	DESCRIPTION
		VACUUM CONVEYOR ASSEMBLY (14020-042)
14014-003	1	BELT, MAIN VACUUM
99001-031	1	MOTOR, SERVO, 800W, 200V
99000-187	1	BELT, TIMING, 285L075, STEEL RE-INFORCED
99000-137	1	BELT, TIMING, 136XL075
99000-027	1	BELT, TIMING, 160XL037
99003-019	4	BEARING, 2-BOLT FLANGE
		IDLER ROLLER ASSEMBLY (14020-072)
99003-007	2	BEARING, 1/2 X 1-1/8 SEALED W/ S.R.
99022-004	2	SNAP RING, 1/2
		DISCHARGE ACCELERATOR ASSEMBLY (14020-007)
99003-091	8	BEARING, 1/4 X 1/2
99003-020	4	BEARING, 3/8 X 7/8, SEALED W/ S.R.
99036-002	8	WASHER, HARDENED, 1/4 X 3/8 X 1/16
99000-168	4	BELT, DISCHARGE
99022-003	2	SNAP RING, 3/8
		ASSEMBLY, GLUE HEAD MTG.(14020-023)
98009-036	1	SENSOR, BANNER
99004-002	2	KNOB, #10 SCREW

**RECOMMENDED SPARE PARTS LIST
MECHANICAL COMPONENTS**

PART NO.	QTY	DESCRIPTION
		ASSEMBLY, REAR CARD FEEDER SUPPORT 14020-070
98009-036	1	SENSOR, BANNER
99004-002	2	KNOB, #10-SCREW
		ASSEMBLY, NIP 14020-073
99004-002	4	KNOB, #10 SCREW
99003-007	4	BEARING, 1/2 X 1-1/8 SEALED W/ S.R.
		CARD FEEDER ASSEMBLY (14020-008)
99004-001	1	KNOB, 5/16-24 FEMALE
99003-007	1	BEARING, 1/2 X 1-1/8 SEALED W/ S.R.
98009-038	1	SENSOR
99000-173	1	BELT, TIMNG, 300XL037, STEEL RE-INFORCED
99006-016	1	PIN, SPRING, #10-32 X 3/8
99003-002	1	BEARING, 1/4 X 5/8 SEALED
99006-040	2	PIN, SPRING CLIP, #10-32 X 1-1/16
14014-004	1	BELT, TIMING, RED GUM
99000-172	1	BELT, TIMING, 120XL037, STEEL RE-INFORCED
99000-171	2	BELT, TIMING, 110XL037, STEEL RE-INFORCED
18019-035	1	KEY, MODIFIED
98009-045	1	SENSOR REFLECTOR
98000-036	1	REED SWITCH
98020-024	1	MAGNET, REED SWITCH
		OVERHEAD VACUUM CONVEYOR ASSEMBLY (14020-018)
99003-008	2	BEARING, 3/8 X 7/8 SEALED
14014-001	1	BELT, VACUUM, CREDIT CARD
99019-004	2	ROLLER, DUROSOFT, 2-1/2"
99003-093	3	BEARING, 1/2 X 1/-1/8 SEALED W/ COLLAR
99003-007	1	BEARING, 1/2 X 1/-1/8 SEALED W/ S.R.
99022-004	2	SNAP RING, 1/2
		ASSEMBLY, SIDE GUIDE 14020-009
99004-003	2	HANDLE, RATCHET, #10-24 X 1/2
99004-002	2	KNOB, #10 SCREW

**RECOMMENDED SPARE PARTS LIST
MECHANICAL COMPONENTS**

PART NO.	QTY	DESCRIPTION
		ASSEMBLY, PAPER SLIDE 14020-017
10007-003	1	NUT, PAPER SLIDE
99006-020	1	PIN, ROLL, 5/32 X 3/4
10007-004	1	WASHER, PAPER SLIDE
10005-089	1	GUIDE, REAR WEDGE, 1-1/4
99004-002	1	KNOB, #10 SCREW
		SINGLE SEPARATOR ASSEMBLY (10020-266)
99001-018	1	MOTOR, SEPARATOR, 1/3 RPM, 24VDC
99000-006	1	BELT, TIMING, 115 MXL025
99003-001	3	BEARING, 3/8 X 7/8 SHEILDED
99004-001	1	KNOB, 5/16-24 FEMALE
10014-001	1	BELT, SEPARATOR
99005-045	1	SPRING, SEPARATOR
		TRAILING ARM ASSEMBLY (14020-011)
99039-168	2	O-RING, 1/8 X 7/8 X 1-1/8
99003-079	6	BEARING, 3/8 X 5/8 X 5/32
99004-001	1	KNOB, 5/16-24 FEMALE
99005-055	1	SPRING, COMPRESSION, .480 X .055 X 1
		NIP SHAFT ASSEMBLY (14020-012)
99006-038	1	PIN, GROOVED SPRING CLIP, #10-32 X 5/8
99003-007	2	BEARING, 1/2 X 1-1/8 SEALED W/ S.R.
99022-004	6	SNAP RING, 1/2
10006-091	2	ROLLER, NIP
99005-012	1	SPRING, GRIPPER JAW
99022-003	4	SNAP RING, 3/8
99003-046	4	BEARING, 1/2 X 7/8
99003-079	4	BEARING, 3/8 X 5/8 X 5/32
		ASSEMBLY, DRIVE SHAFT 14020-016
99003-007	2	BEARING, 1/2 X 1-1/8 SEALED W/ S.R.
		ASSEMBLY, INTERMEDIATE DRIVE SHAFT 14020-013
99003-007	2	BEARING, 1/2 X 1-1/8 SEALED W/ S.R.
		ASSEMBLY, IDLER SUPPORT 14020-015
99003-079	2	BEARING, 3/8 X 5/8 X 5/32
99022-003	2	SNAP RING, 3/8
99006-016	1	PIN, SPRING, #10-32 X 3/8

**RECOMMENDED SPARE PARTS LIST
MECHANICAL COMPONENTS**

PART NO.	QTY	DESCRIPTION
		ASSEMBLY, NIP IDLER 14020-014
99003-046	2	BEARING, 1/2 X 7/8
99022-004	2	SNAP RING, 1/2
		CONVEYOR VACUUM ASSEMBLY (14020-021)
99027-011	1	FILTER CARTRIDGE, INLINE
		CARD FEEDER VACUUM ASSEMBLY (14020-022)
99027-011	1	FILTER CARTRIDGE, INLINE
		GLUE SYSTEM ASSEMBLY (14020-045)
99026-008	1	REGULATOR, FILTER
99026-023	2	REGULATOR, PANEL MTG, 0-160

**RECOMMENDED SPARE PARTS LIST
MINIMUM QUANTITIES OF CONSUMMABLE COMPONENTS**

PART NO.	QTY	DESCRIPTION
99003-001	2	BEARING, 3/8 X 7/8 SHIELDED
99003-002	1	BEARING, 1/4 X 5/8 SEALED
99003-007	6	BEARING, 1/2" ID X 1-1/8" OD
99003-008	1	BEARING, 3/8 X 7/8 SEALED
99003-019	2	BEARING, 2-BOLT FLANGE
99003-020	2	BEARING, 3/8 X 7/8, SEALED W/SR
99003-046	2	BEARING, 1/2 X 7/8
99003-079	6	BEARING, 3/8 X 5/8 X 5/32
99003-091	4	BEARING, 1/4 x 1/2
99003-093	2	BEARING, 1/2" ID X 1-1/8" OD
99022-003	10	SNAP RING, 3/8
99022-004	10	SNAP RING, 1/2
99004-003	2	HANDLE, RATCHET, #10-24 X 1/2
99004-002	2	KNOB, #10 SCREW
99004-001	2	KNOB, 5/16-24 FEMALE
14014-003	1	BELT, MAIN VACUUM
99000-168	4	BELT, DISCHARGE
14014-004	1	BELT, RED GUM
14014-001	1	BELT, VACUUM, CREDIT CARD
10014-001	1	BELT, SEPARATOR
99039-168	5	O-RING, 1/8 X 7/8 X 1-1/8
99000-187	1	BELT, TIMING 285L075, STEEL RE-INFORCED
99000-137	1	BELT, TIMING 136XL075
99000-027	1	BELT, TIMING, 160XL037
99000-173	1	BELT, TIMING, 300XL037, STEEL RE-INFORCED
99000-172	1	BELT, TIMING, 120XL037, STEEL RE-INFORCED
99000-171	2	BELT, TIMING, 110XL037, STEEL RE-INFORCED
98004-017	5	FUSE, 1A
98004-023	10	FUSE, 2A
98004-018	10	FUSE, 3A
98004-047	5	FUSE, 4A
98004-005	10	FUSE, 10A
98004-006	15	FUSE, 6A
98009-036	1	SENSOR
98009-038	1	SENSOR
98000-036	2	SWITCH, REED
98020-024	2	MAGNET, ACTUATOR, REED SWITCH